April 20th, 2023



MALCOLM DRILLING CO., INC.

Abernethy Bridge

Tait McCutchan Malcolm Drilling Company







Project Overview

The I-205 Improvements in Oregon include the seismic retrofit and widening of the Abernethy Bridge to withstand major earthquakes. When complete it will be the first earthquake ready bridge that crosses the Willamette River in the Portland metropolitan area making it the regional north-south lifeline route after a disaster.



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Project Team Members:

Owner – Oregon Department of Transportation

General Contractor – Kiewit

Drilled Shaft Contractor - Malcolm Drilling Co., Inc.



OVERVIEW SCOPE EQUIPMENT OBSTACLES TO PICTU	URES	}
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MALCOLM'S SCOPE INCLUDED THE INSTALLATIONL OF PERMANENTLY & TEMPORARILY CASED OSCILLATOR DRILLED SHAFTS:

DRILLED SHAFT OVERVIEW

13 Total Piers with 28 TOTAL DRILLED SHAFTS

-Drilled shaft diameters and depths:

- Pier 1 2.2 meter (6.56' OD) x 250' long with full depth permanent casing
- Pier 2,3,4,5 3.73 meter (12.23' OD) x up to 240' long with full depth permanent casing
- Pier 6 3.73 (12.23' OD) x 170' long with full depth temporary casing
- Pier 7 3.3 meter (10.84' OD) x 150' long with full depth permanent casing



MALCOLM'S SCOPE INCLUDED THE INSTALLATIONL OF PERMANENTLY & TEMPORARILY CASED OSCILLATOR DRILLED SHAFTS:

DRILLED SHAFT OVERVIEW

13 Total Piers with 28 TOTAL DRILLED SHAFTS

-Drilled shaft diameters:

- Pier 8A 2.5 meter (8.2' OD) x 140' long with full depth temporary casing
- Pier 8B 2.5 meter (8.2' OD) x 140' long with full depth permanent casing
- Pier 9, C3 2.5 meter (8.2' OD) x up to 100' with full depth temporary casing
- Pier 10,11,12,13 2 meter (6.56' OD) up to 60' deep



MALCOLM'S SCOPE INCLUDED THE INSTALLATIONL OF PERMANENTLY & TEMPORARILY CASED OSCILLATOR DRILLED SHAFTS:

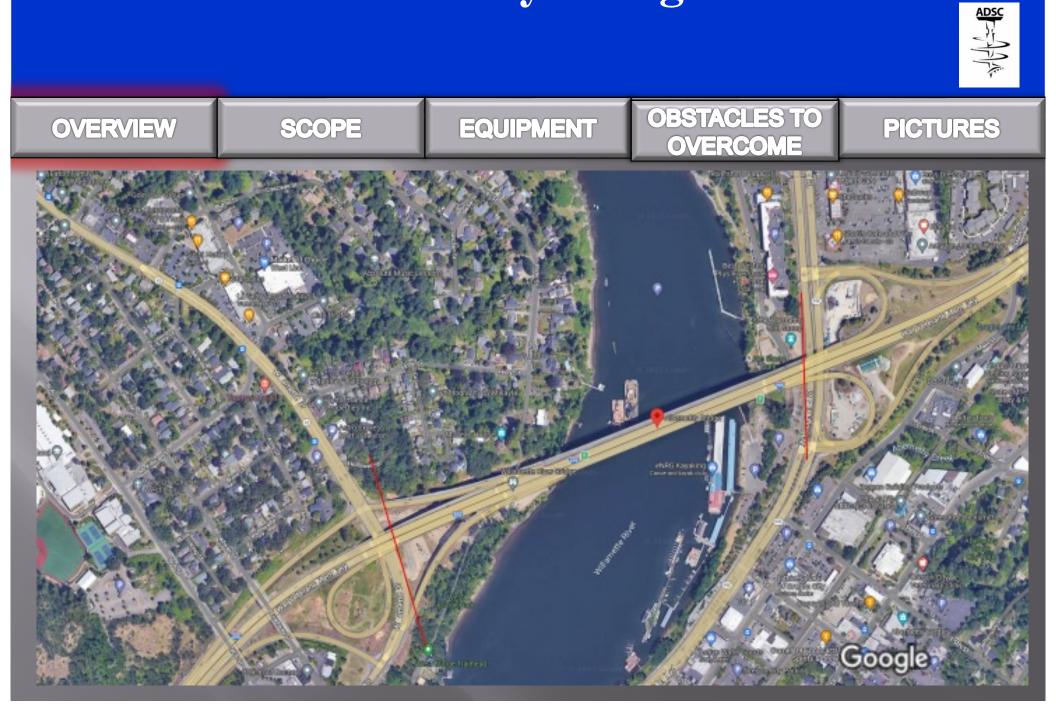
DRILLED SHAFT OVERVIEW

ROCK SOCKETS

- All shafts have rock sockets that ranged in length from 5'-20' long
- Rock sockets were excavated, depending on shaft location with either a BG-40, BG-50 or drop chisel.
- Rock strengths were up to 25,000 psi.



- Mobilized in August 2022
- Shafts will be complete in November 2023
- There will be a downtime between May and August of 2023
- To Date 70% of the shafts installed





SCOPE OF WORK



Malcolm Scope of Work

- Dig/Drill & Install fully cased drilled shafts
- Place reinforcing steel cages. Majority of caged were spliced vertically over shaft in multiple sections
- Perform load testing at Piers 1B and 2B
- Furnish and place shaft concrete
- Furnish and place permanent casing
- CSL testing of all shafts



Malcolm Scope of Work

- Thermal Integrity testing of all shafts
- Mini SID Testing off all shafts
- Clean Inside of Perm Structural Casing After Installation



Material/Testing Requirements

- Drilled Shaft Concrete (4000P and 5000P)
- All 12' OD shafts had to have special low heat mix (50% cement / 50% slag mix)
- Low heat mix had a max placement temp of 85 degrees
- Permanent Casing 1.25", 1.5", 1.625", 1.875" thick
- Permanent Structural casing required on Piers 2,3,4,5,7,8
- All field spliced permanent casing had to be UT tested



- All Shafts Required CSL Testing
- All Shafts required Thermal Integrity Testing
- Sand Content Testing (Less than .25%)
- All Shafts required Mini SID testing.
- Pier 1A and 2B required soni-caliper testing

ADSC ---- AAAA



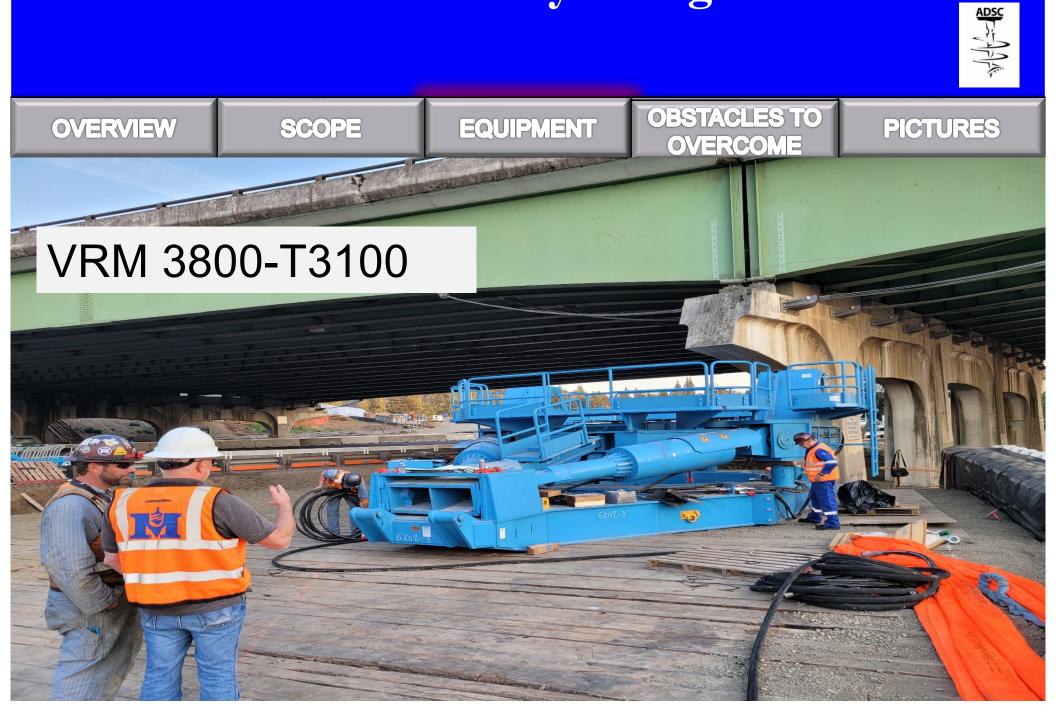
Equipment Used



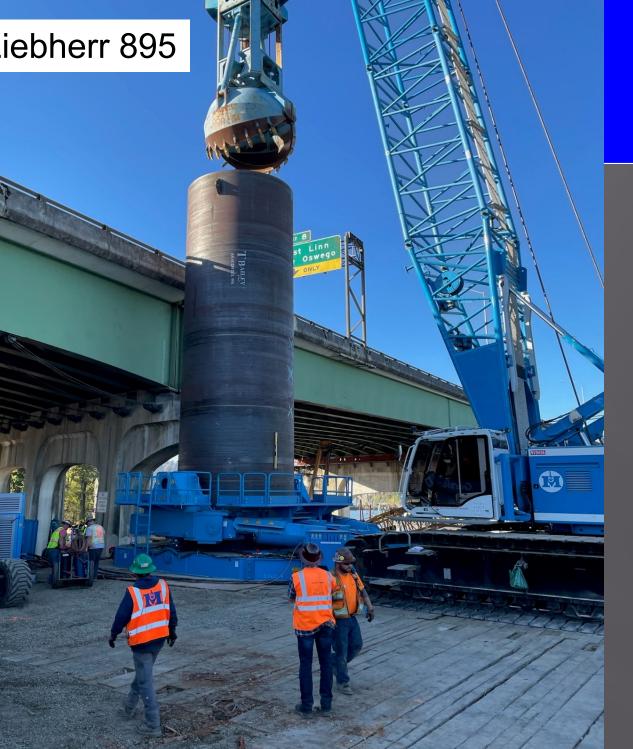
OVERVIEW	SCOPE	EQUIPMENT	OBSTACLES TO OVERCOME	PICTURES
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Equipment Used

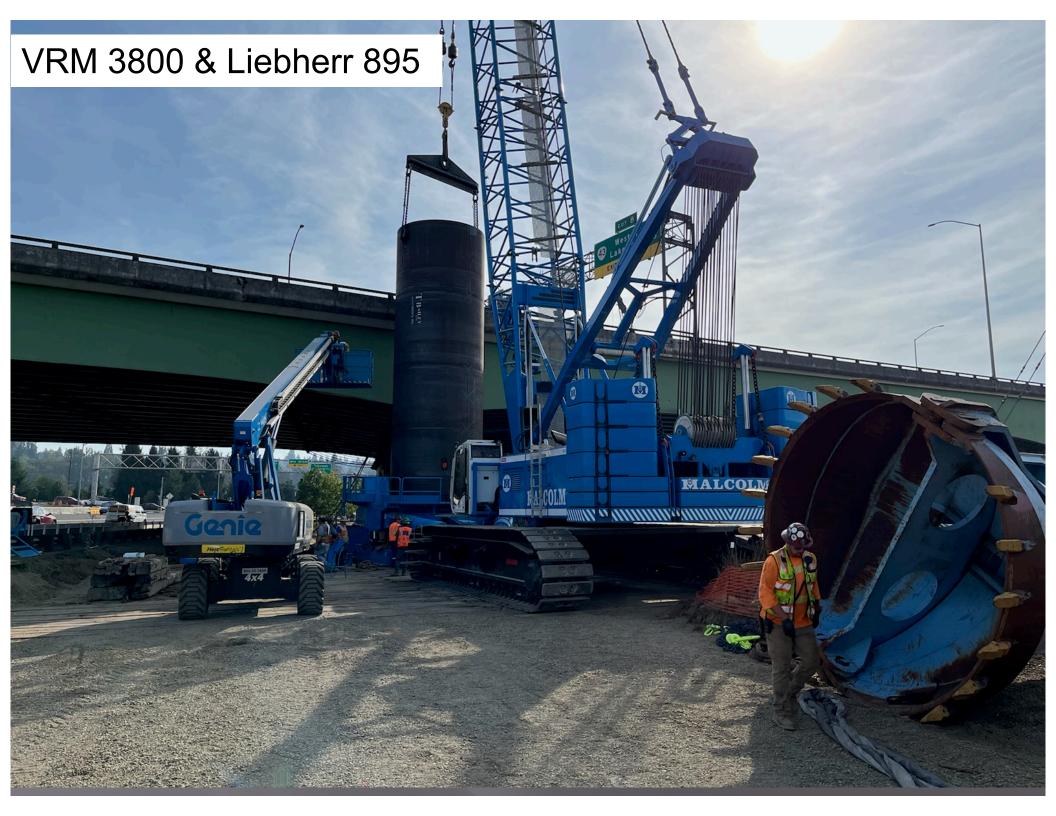
- Liebherr 895 Dig Crane
- 3.8 Meter Oscillator (Piers 2-6)
- 3.3 Meter oscillator (Pier 1 & 7)
- 2.5 Meter Oscillator (Pier 8-13)
- Bauer BG-50 and BG-40 Drill Rig
- Liebherr 8130 Support and Dig Crane
- Linkbelt 800 Support Crane
- Linkbelt 750 Support Crane



VRM 3800 & Liebherr 895











Ring Chisel





Core Barrel with Roller Bits

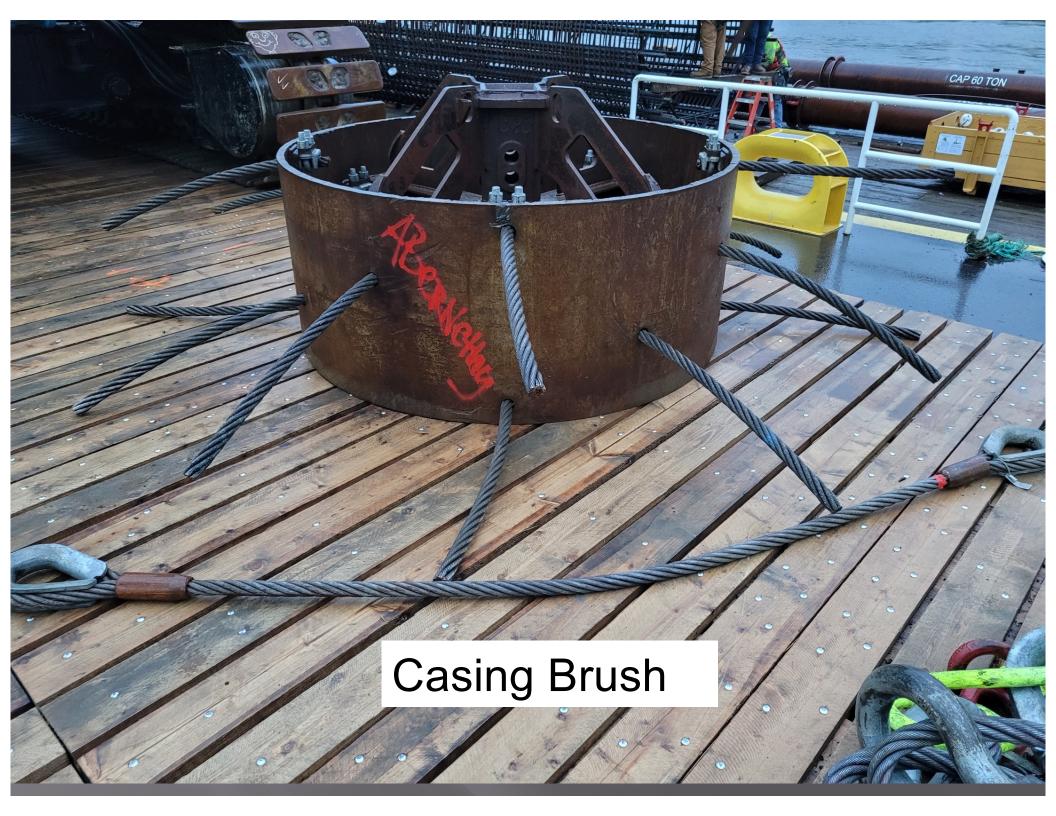






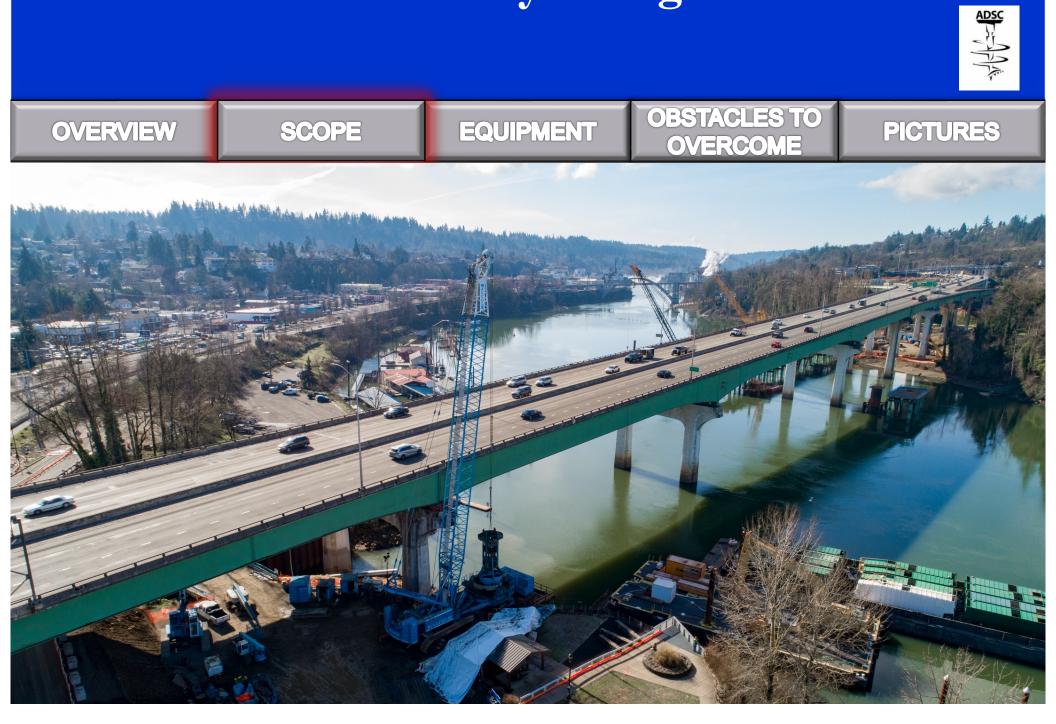






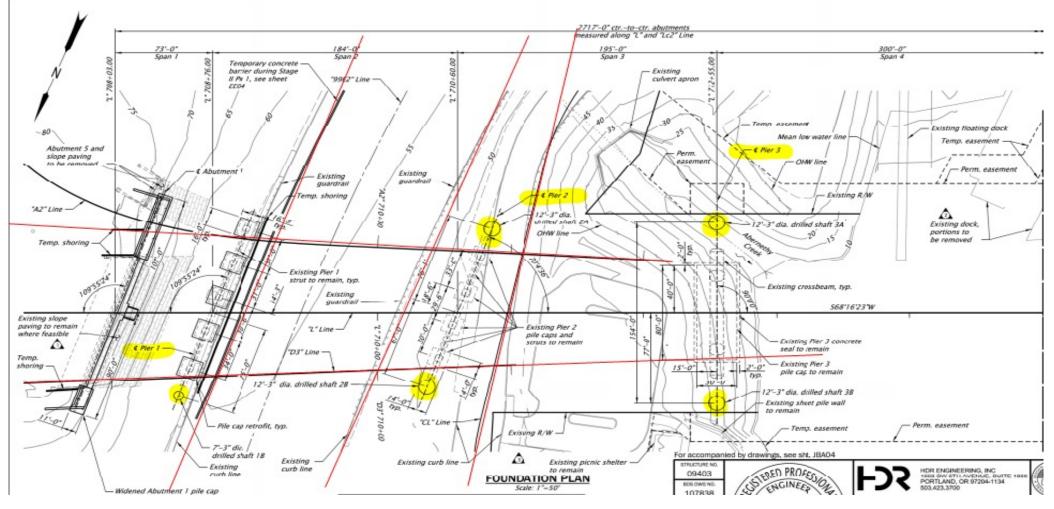


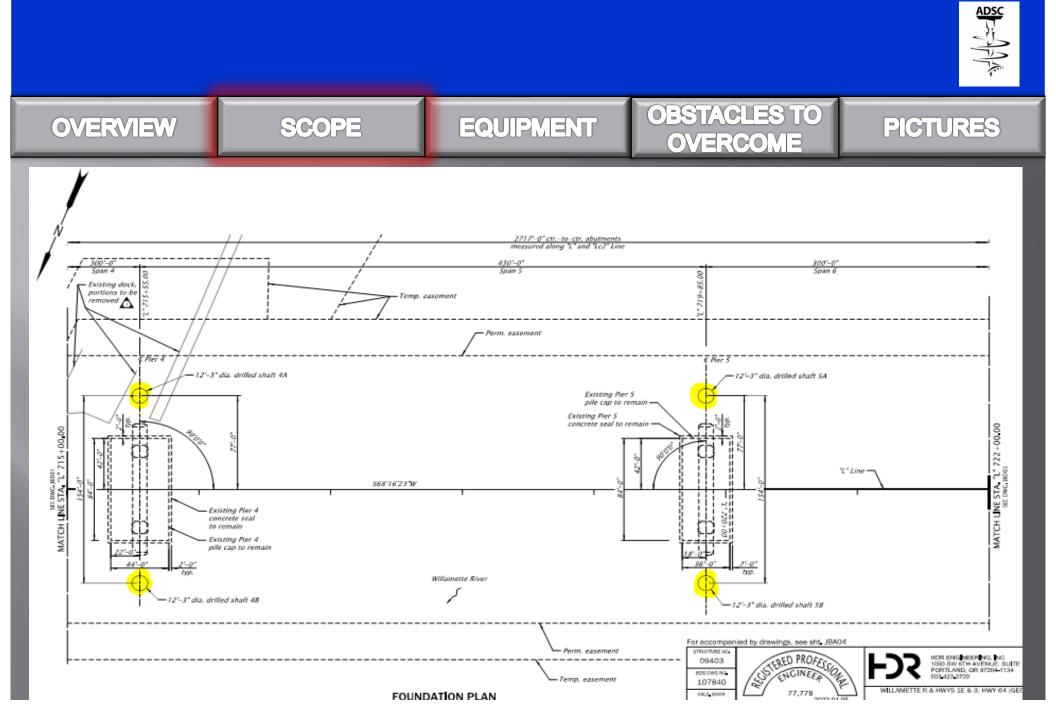
Foundation Layouts & Shaft Details

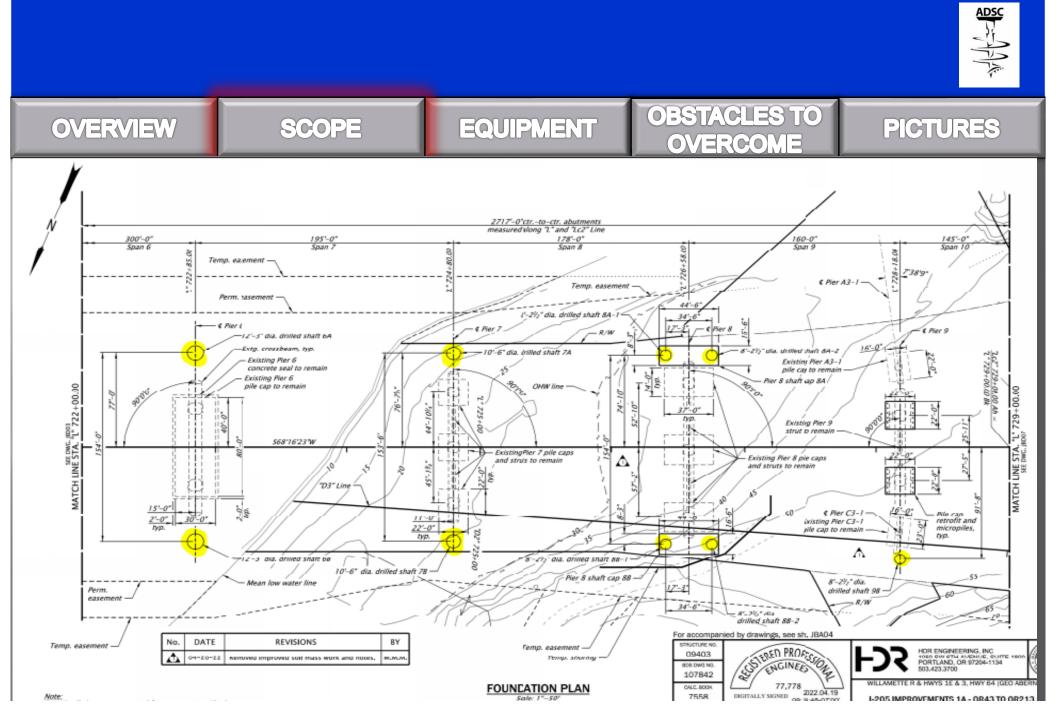


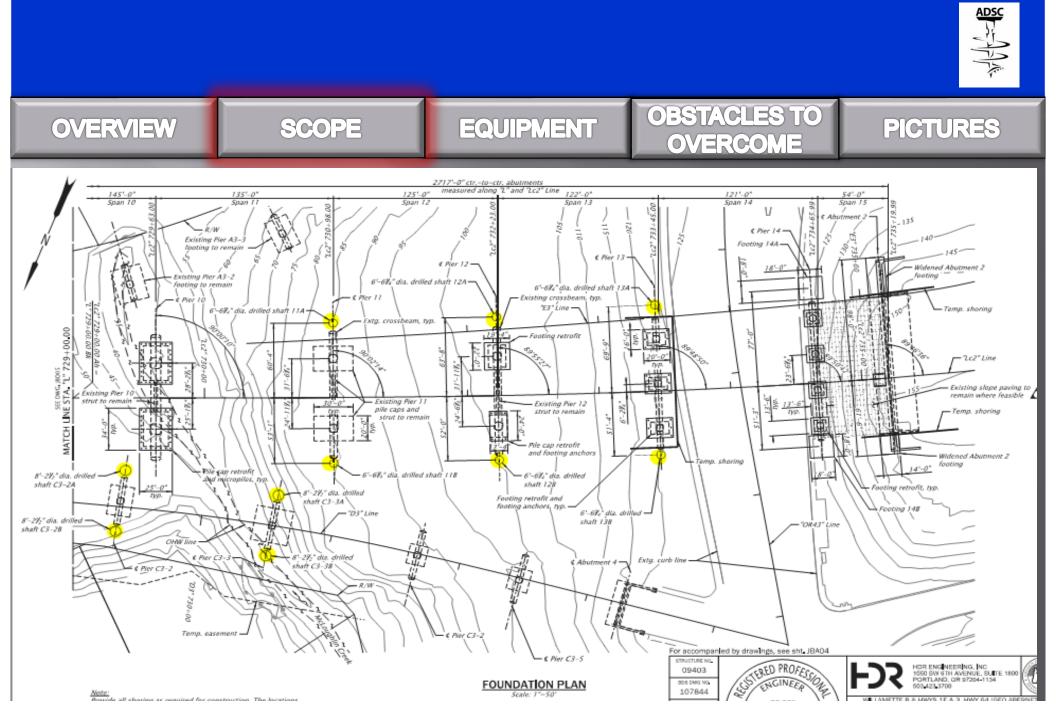




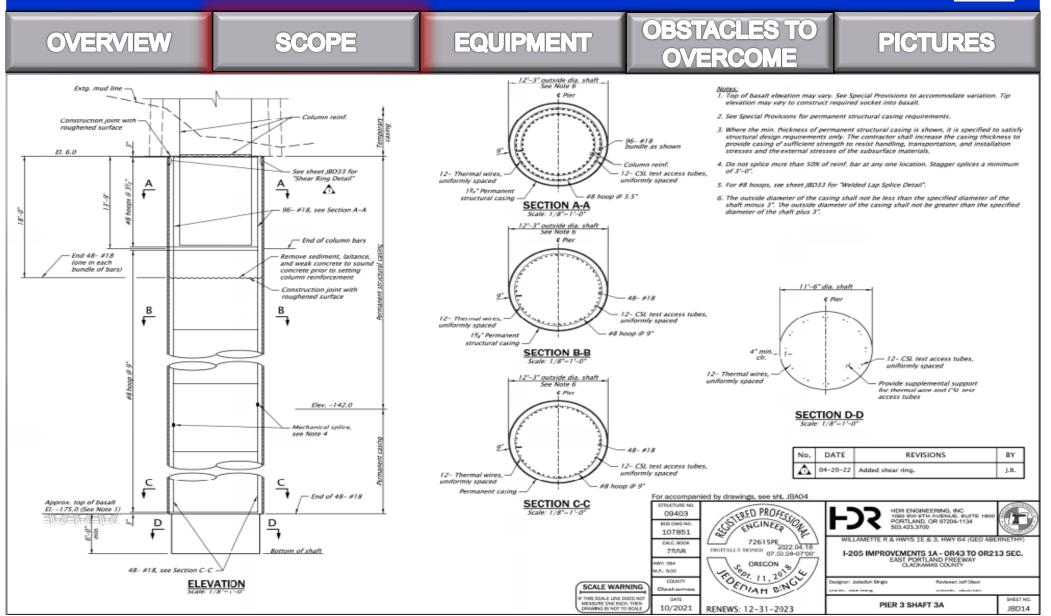




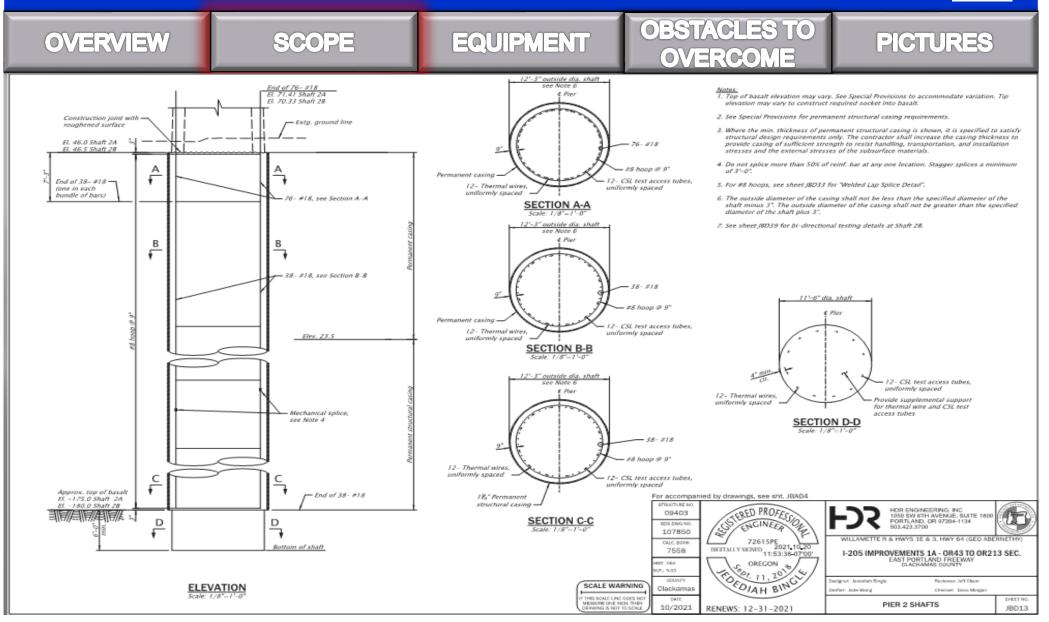
















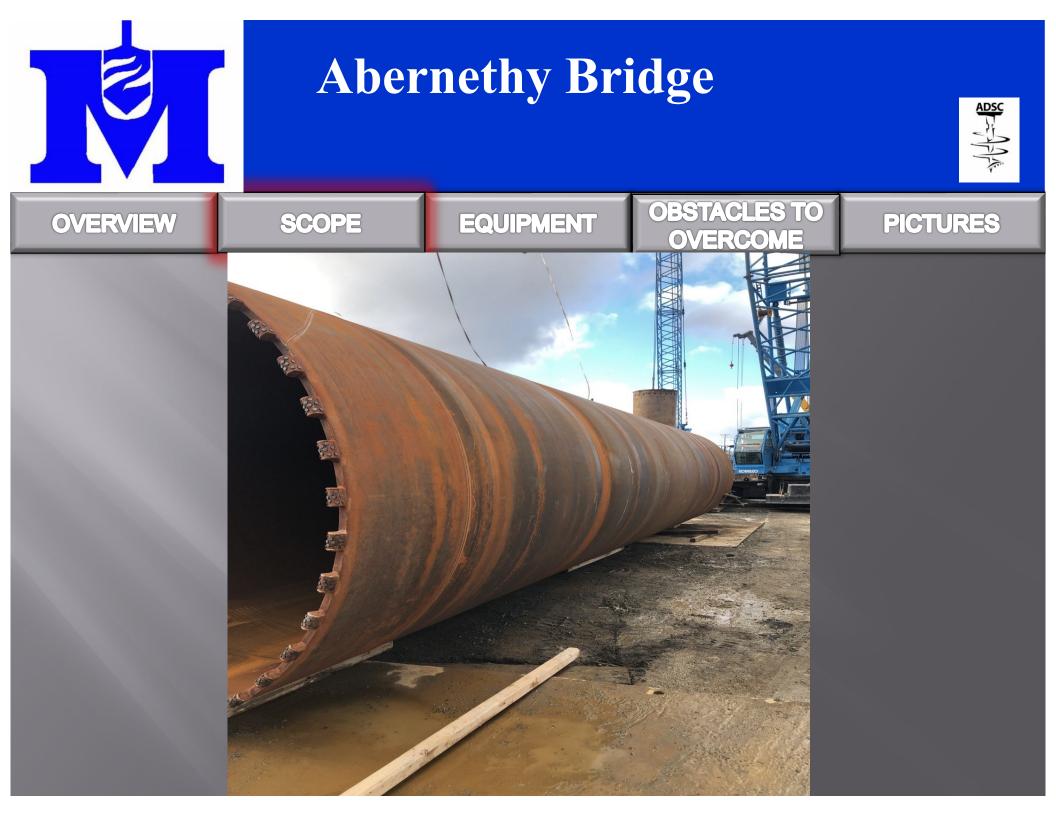
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OVE	RVI	EW _		SCOPE	EQU	IPMEN		OVERC			Pl.	CTU	RES
Pier 1 (Land)	OD	Wall Thickness	Structural Perm Or Perm Casing	Length (ft) Including Drive Ring	BTM Drive Ring W/ Teeth Attach On 7" Centers	Oscillator Ring Attached onTop	Top of Casing Detail	BTM Casing Detail	Casing Weight (lbs)	Drill Pad EL		BTM Casing El	Casing LF Including Drive Ring
Piece 1	7.2	1.25	Permanent	60	2" Thick x 36" tall (Grade 50)	NO	Square	Drive Ring w/ Teeth	68,269.01	EL	Casing EL	Casing EL	including Drive King
Piece 2	7.2	1.25	Permanent	60	NO	NO	Square	Beveled	68,269.01				
Piece 3	7.2	1.25	Permanent	60	NO	NO	Square	Beveled	68,269.01				
Piece 4	7.2	1.25	Permanent	53	NO	NO	Square	Beveled	60,304.29				
Piece 5 (Extra)	7.2	1.25	Permanent	10	NO	NO	Square	Beveled	11,378.17				
Totals	1.2	4.6.5	1 CHINA POIN	243	110	110	equare	100000	276,489,50	53	61	-172	233
			Structural Perm		BTM Drive Ring								
		Wall	Or	Length (ft)	W/ Teeth Attach On	Oscillator Ring	Top of	BTM Casing	Casing	Drill Pad	Top of	BTM	Casing LF
Pier 2A (Land)	OD	Thickness	Perm Casing	Including Drive Ring	7" Centers	Attached onTop	Casing Detail	Detail	Weight (lbs)	EL	Casing EL	Casing EL	Including Drive Ring
Piece 1	12.234	1.5	Perm Structural	47	2" Thick x 36" tall (Grade 50)	NO	Square	Drive Ring w/ Teeth	109,510.65				
Piece 2	12.234	1.5	Perm Structural	47	NO	NO	Square	Beveled	109,510.65				
Piece 3	12.234	1.5	Perm Structural	47	NO	NO	Square	Beveled	109,510.65				
Piece 4	12.234	1.5	Perm Structural	47	NO	NO	Square	Beveled	109,510.65				
Piece 5	12.234	1.5	Perm Structural	41	NO	NO	Square	Beveled	95,530.56				
Piece 6 (Extra)	12.234	1.5	Perm Structural	10	NO	NO	Square	Beveled	23,300.14				
Totals				239					556,873.29	46	54	-175	229
					DENIE DI								
		14/-11	Structural Perm	Longth (B)	BTM Drive Ring	Ossillates Ding	Ten of	DTM Casing	Casing	Delli Ded	Ten of	DTM	Cooling 1 E
Pier 2B (Land)	00	Wall	Or	Length (ft)	W/ Teeth Attach On	Oscillator Ring	Top of Casing Datail	BTM Casing	Casing Weight (lbs)	Drill Pad	Top of Casing El	BTM Casing El	Casing LF
Pier 2B (Land)	0D	Thickness	Or Perm Casing	Including Drive Ring	W/ Teeth Attach On 7" Centers	Attached onTop	Casing Detail	Detail	Weight (lbs)	Drill Pad EL			Casing LF Including Drive Ring
Piece 1	12.234	Thickness 1.5	Or Perm Casing Perm Structural	Including Drive Ring 47	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50)	Attached onTop NO	Casing Detail Square	Detail Drive Ring w/ Teeth	Weight (lbs) 109,510.65				
Piece 1 Piece 2	12.234 12.234	Thickness 1.5 1.5	Or Perm Casing Perm Structural Perm Structural	Including Drive Ring 47 47	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO	Attached onTop NO NO	Casing Detail Square Square	Detail Drive Ring w/ Teeth Beveled	Weight (lbs) 109,510.65 109,510.65				
Piece 1 Piece 2 Piece 3	12.234	Thickness 1.5 1.5 1.5	Or Perm Casing Perm Structural	Including Drive Ring 47	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50)	Attached onTop NO	Casing Detail Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65				
Piece 1 Piece 2	12.234 12.234 12.234	Thickness 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO	Attached onTop NO NO NO	Casing Detail Square Square Square Square	Detail Drive Ring w/ Teeth Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 109,510.65				
Piece 1 Piece 2 Piece 3 Piece 4	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 47	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO	Attached onTop NO NO NO NO	Casing Detail Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65				
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5	12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 47 47 46	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO	Attached onTop NO NO NO NO NO	Casing Detail Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 109,510.65 109,510.65 107,180.63				
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra)	12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 47 46 10	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO	Attached onTop NO NO NO NO NO	Casing Detail Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14	EL	Casing EL	Casing EL	Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra)	12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 47 46 10	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO	Attached onTop NO NO NO NO NO	Casing Detail Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14	EL	Casing EL	Casing EL	Including Drive Ring
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Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra)	12.234 12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Structural Perm Or Perm Casing	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO NO NO NO NO NO NO	Casing Detail Square Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (lbs)	EL 46	Cassing EL 54 Top of	Casing EL -180 BTM	Including Drive Ring 234
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Pier 3A (Trestle) Piece 1	12.234 12.234 12.234 12.234 12.234 12.234 12.234 0D 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Or	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO NO NO NO	Attached onTop NO NO NO NO NO NO NO NO NO NO	Casing Detail Square Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (lbs) 102,520.61	EL 46 Drill Pad	Cassing EL 54 Top of	Casing EL -180 BTM	Including Drive Ring 234 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Piece 1 Piece 1 Piece 2	12.234 12.234 12.234 12.234 12.234 12.234 12.234 0D 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Structural Perm Or Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44 39	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO	Attached onTop NO NO NO NO NO NO Oscillator Ring Attached onTop NO	Casing Detail Square Square Square Square Square Square Top of Casing Detail Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Drive Ring w/ Teeth Beveled Drive Ring w/ Teeth Beveled	Weight (lbs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (lbs) 102,520.61 90,870.54	EL 46 Drill Pad	Cassing EL 54 Top of	Casing EL -180 BTM	Including Drive Ring 234 Casing LF
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Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Piece 1 Piece 1 Piece 2 Piece 3 Piece 4 Piece 5	12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44 39 39 39 39 39	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO NO NO NO	Attached onTop NO NO NO NO NO NO Attached onTop NO NO NO NO NO NO YES	Casing Detail Square Square Square Square Square Square Square Square Square Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Beveled Beveled Beveled	Weight (bs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (bs) 102,520.61 90,870.54 90,870.54 90,870.54	EL 46 Drill Pad	Cassing EL 54 Top of	Casing EL -180 BTM	Including Drive Ring 234 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Piece 1 Piece 2 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra)	12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44 39 39 39 39 39 39 39 10	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO NO NO NO	Attached onTop NO NO NO NO NO NO Attached onTop NO NO NO NO NO NO YES	Casing Detail Square Square Square Square Square Square Square Square Square Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Beveled Beveled Beveled	Weight (bs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (bs) 102,520.61 90,870.54 90,870.54 90,870.54 90,870.54 23,300.14	EL 46 Drill Pad EL	Casing EL 54 Top of Casing EL	-180 BTM Casing EL	234 Casing LF Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Piece 1 Piece 2 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra)	12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44 39 39 39 39 39 10 210	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO NO NO NO	Attached onTop NO	Casing Detail Square Square Square Square Square Square Square Square Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Detail Drive Ring w/ Teeth Beveled	Weight (bs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (bs) 102,520.61 90,870.54 90,870.54 90,870.54 90,870.54 23,300.14 489,302.89	EL 46 Drill Pad EL 30	Casing EL 54 Top of Casing EL 25	-180 BTM Casing EL -175	234 Casing LF Including Drive Ring 200
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Piece 1 Piece 1 Piece 2 Piece 2 Piece 3 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals	12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44 39 39 39 39 39 39 10 210 Length (ft)	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO NO NO NO	Attached onTop NO	Casing Detail Square Square Square Square Square Square Square Square Square Square Square Square Square Square Dos Ring Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Detail Drive Ring w/ Teeth Beveled	Weight (bs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (lbs) 102,520.61 90,870.54 90,870.54 90,870.54 90,870.54 90,870.54 23,300.14 489,302.89 Casing	EL 46 Drill Pad EL 30 Drill Pad	Casing EL 54 Top of Casing EL 25 Top of	-180 BTM Casing EL -175 BTM	234 Casing LF Including Drive Ring 200 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra) Totals Piece 1 Piece 2 Piece 2 Piece 3 Piece 4 Piece 5 Piece 6 (Extra)	12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Or Perm Casing Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural Perm Structural	Including Drive Ring 47 47 47 47 46 10 244 Length (ft) Including Drive Ring 44 39 39 39 39 39 10 210	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO BTM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO NO NO NO NO NO NO NO NO	Attached onTop NO	Casing Detail Square Square Square Square Square Square Square Square Square Square Square Square Square	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Beveled Beveled Detail Drive Ring w/ Teeth Beveled	Weight (bs) 109,510.65 109,510.65 109,510.65 107,180.63 23,300.14 568,523.36 Casing Weight (bs) 102,520.61 90,870.54 90,870.54 90,870.54 90,870.54 23,300.14 489,302.89	EL 46 Drill Pad EL 30	Casing EL 54 Top of Casing EL 25 Top of	-180 BTM Casing EL -175 BTM	234 Casing LF Including Drive Ring 200

		44900	OF C	conition (m)	with the time water on	Oscillator rung	rop or	is nin casing	Gasing	Drill Pau	rop or	DIM	Gasing Lr.	
Pier 3B (Trestle)	OD	Thickness	Perm Casing	Including Drive Ring	7" Centers	Attached onTop	Casing Detail	Detail	Weight (lbs)	EL	Casing EL	Casing EL	Including Drive Ring	
Piece 1	12.234	1.625	Permanent	44	2" Thick x 36* tall (Grade 50)	NO	Square	Drive Ring w/ Teeth	110,968.45					
Piece 2	12.234	1.625	Perm Structural	40	NO	NO	Square	Beveled	100,880.41					
Piece 3	12.234	1.625	Perm Structural	39	NO	NO	Square	Beveled	98,358.40					
Piece 4	12.234	1.625	Perm Structural	39	NO	NO	Square	Beveled	98,358.40					
Piece 5	12.234	1.625	Perm Structural	39	NO	YES	Osc Ring	Beveled	98,358.40					
Piece 6 (Extra)	12.234	1.625	Perm Structural	10	NO	NO	Square	Beveled	25,220.10					
Totals				211					532,144.15	30	25	-176	201	

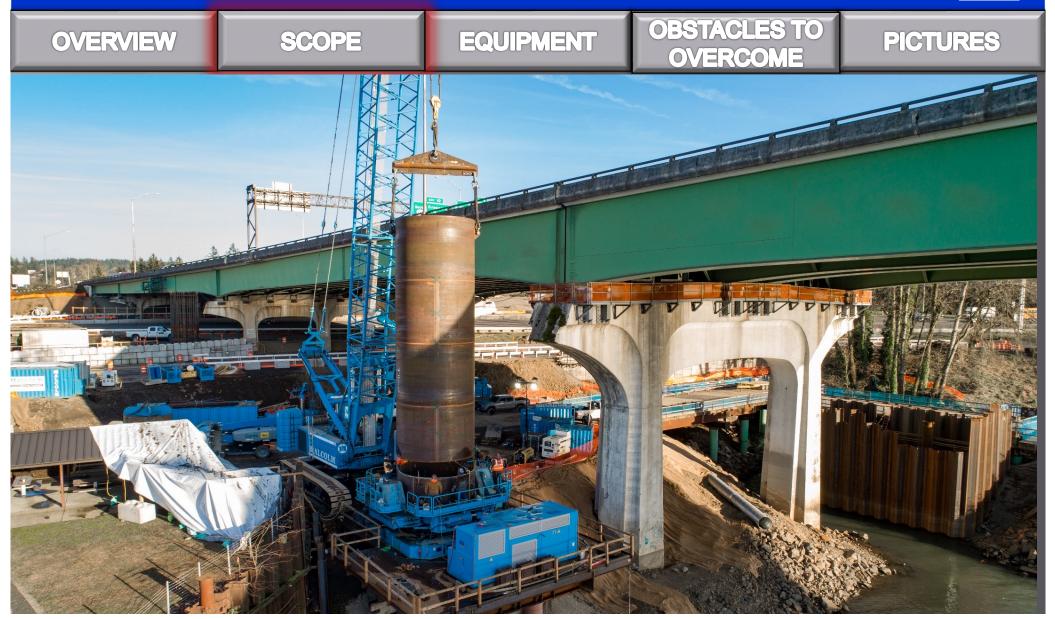




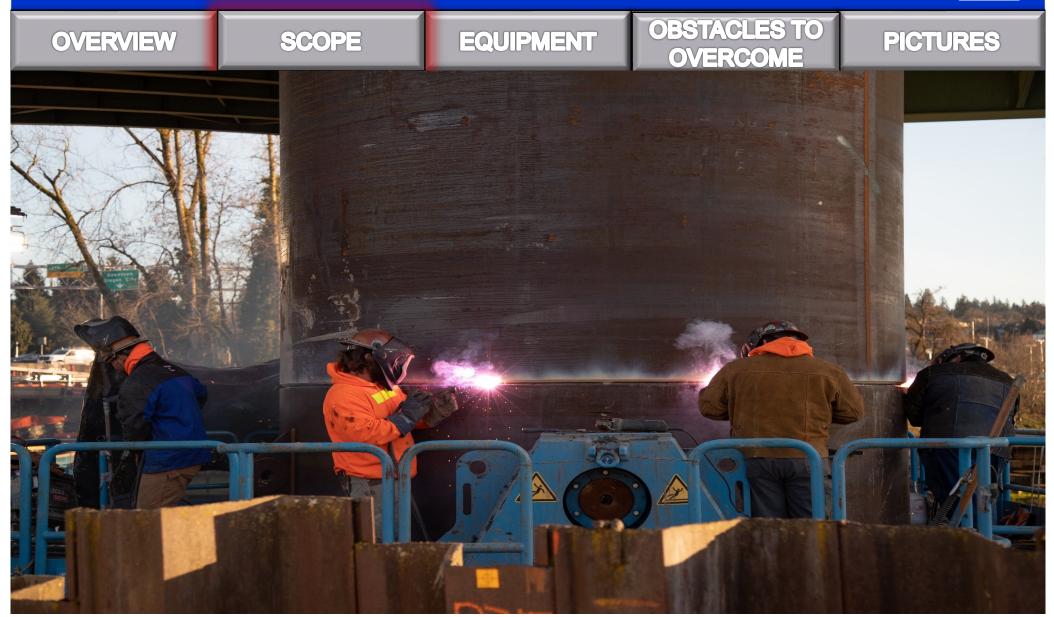
OVE	RVI	EW		SCOPE	EQU	JIPMEN	Γ	OBSTAC OVERC		0	P	ICTU	RES
		Wall	Structural Perm Or	Length (ft)	BTM Drive Ring W/ Teeth Attach On	Oscillator Ring	Top of	BTM Casing	Casing	Drill Pad	Top of	втм	Casing LF
Pier 4B (Trestle)	OD	Thickness	Perm Casing	Including Drive Ring	7" Centers	Attached onTop	Casing Detail	Detail	Weight (Ibs)	EL	Casing EL	Casing EL	Including Drive Ring
Piece 1	12.234 12.234	1.5 1.5	Perm Structural	50 50	2" Thick x 36" tall (Grade 50)	NO NO	Square	Drive Ring w/ Teeth	116,500.69 116,500.69				
Piece 2 Piece 3	12.234	1.5	Perm Structural Perm Structural	50	NO	NO	Square Square	Beveled Beveled	116,500.69				
Piece 4	12.234	1.5	Perm Structural	48	NO	YES	Osc Ring	Beveled	111,840.66				
Piece 5 (Extra)	12.234	1.5	Perm Structural	10	NO	NO	Square	Beveled	23,300.14				
Totals				208					484,642.87	30	25	-173	198
Totais				206					404,042.07	30	20	-173	190
			Structural Perm		BTM Drive Ring								
		Wall	Or	Length (ft)	W/ Teeth Attach On	Oscillator Ring	Top of	BTM Casing	Casing	Drill Pad	Top of	BTM	Casing LF
Pier 5A (Trestle)	OD	Thickness	Perm Casing	Including Drive Ring	7" Centers	Attached onTop	Casing Detail	Detail	Weight (lbs)	EL	Casing EL	Casing EL	Including Drive Ring
Piece 1	12.234	1.5	Permanent	50	2" Thick x 36" tall (Grade 50)	NO	Square	Drive Ring w/ Teeth	116,500.69				
Piece 2	12.234	1.5	Permanent	45	NO	NO	Square	Beveled	104,850.62				
Piece 3	12.234	1.5	Permanent	42	NO	NO	Square	Beveled	97,860.58				
Piece 4	12.234	1.5	Permanent	40	NO	YES	Osc Ring	Beveled	93,200.55				
Totals				177					412.412.44	30	25	-152	177
100000												102	
			Structural Perm		BTM Drive Ring								
		Wall	Or	Length (ft)	W/ Teeth Attach On	Oscillator Ring	Top of	BTM Casing	Casing	Drill Pad	Top of	втм	Casing LF
Pier 5B (Trestle)	OD	Thickness	Or Perm Casing	Including Drive Ring	W/ Teeth Attach On 7" Centers	Attached onTop	Casing Detail	Detail	Weight (lbs)	Drill Pad EL			Casing LF Including Drive Ring
Piece 1	12.234	Thickness 1.5	Or Perm Casing Permanent	Including Drive Ring 50	W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50)	Attached onTop NO	Casing Detail Square	Detail Drive Ring w/ Teeth	Weight (lbs) 116,500.69				
Piece 1 Piece 2	12.234 12.234	Thickness 1.5 1.5	Or Perm Casing Permanent Permanent	Including Drive Ring 50 50	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO	Attached onTop NO NO	Casing Detail Square Square	Detail Drive Ring w' Teeth Beveled	Weight (lbs) 116,500.69 116,500.69				
Piece 1 Piece 2 Piece 3	12.234 12.234 12.234	Thickness 1.5 1.5 1.5	Or Perm Casing Permanent Permanent Permanent	Including Drive Ring 50 50 45	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO	Attached onTop NO NO NO	Casing Detail Square Square Square	Detail Drive Ring w' Teeth Beveled Beveled	Weight (lbs) 116,500.69 116,500.69 104,850.62				
Piece 1 Piece 2	12.234 12.234	Thickness 1.5 1.5	Or Perm Casing Permanent Permanent	Including Drive Ring 50 50	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO	Attached onTop NO NO	Casing Detail Square Square	Detail Drive Ring w' Teeth Beveled	Weight (lbs) 116,500.69 116,500.69				
Piece 1 Piece 2 Piece 3	12.234 12.234 12.234	Thickness 1.5 1.5 1.5	Or Perm Casing Permanent Permanent Permanent	Including Drive Ring 50 50 45	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO	Attached onTop NO NO NO	Casing Detail Square Square Square	Detail Drive Ring w' Teeth Beveled Beveled	Weight (lbs) 116,500.69 116,500.69 104,850.62				
Piece 1 Piece 2 Piece 3 Piece 4	12.234 12.234 12.234	Thickness 1.5 1.5 1.5	Or Perm Casing Permanent Permanent Permanent	Including Drive Ring 50 50 45 41	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO	Attached onTop NO NO NO	Casing Detail Square Square Square	Detail Drive Ring w' Teeth Beveled Beveled	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56	EL	Casing EL	Casing EL	Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4	12.234 12.234 12.234	Thickness 1.5 1.5 1.5	Or Perm Casing Permanent Permanent Permanent	Including Drive Ring 50 50 45 41	W/ Teeth Attach On 7" Centers 2" Thick x 36" tail (Grade 50) NO NO	Attached onTop NO NO NO	Casing Detail Square Square Square	Detail Drive Ring w' Teeth Beveled Beveled	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56	EL	Casing EL	Casing EL	Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Totals	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall	Or Permanent Permanent Permanent Permanent Structural Perm Or	Including Drive Ring 50 50 45 41 186 Length (ft)	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO	Attached onTop NO NO VES Oscillator Ring	Casing Detail Square Square Square Osc Ring Top of	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Brucked	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56 433,382.56 Casing	EL 30 Drill Pad	Casing EL 25 Top of	Casing EL -161 BTM	Including Drive Ring 186 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piec 6A (Trestle)	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO NO W' BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO NO YES Oscillator Ring Attached onTop	Casing Detail Square Square Square Osc Ring Top of Casing Detail	Detail Drive Ring w' Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56 433,382.56 Casing Weight (lbs)	EL 30	Casing EL 25 Top of	Casing EL -161 BTM	Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Totals	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall	Or Perm Casing Permanent Permanent Permanent Permanent Structural Perm Or	Including Drive Ring 50 50 45 41 186 Length (ft)	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO	Attached onTop NO NO VES Oscillator Ring	Casing Detail Square Square Square Osc Ring Top of	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Brucked	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56 433,382.56 Casing	EL 30 Drill Pad	Casing EL 25 Top of	Casing EL -161 BTM	Including Drive Ring 186 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 4 Piece 1	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO NO W' BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO NO YES Oscillator Ring Attached onTop	Casing Detail Square Square Square Osc Ring Top of Casing Detail	Detail Drive Ring w' Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 116,500.69 116,500.61 104,850.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53	EL 30 Drill Pad EL	25 Top of Casing EL	-161 BTM Casing EL	186 Casing LF Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piec 6A (Trestle)	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO NO W' BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO NO YES Oscillator Ring Attached onTop	Casing Detail Square Square Square Osc Ring Top of Casing Detail	Detail Drive Ring w' Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56 433,382.56 Casing Weight (lbs)	EL 30 Drill Pad	Casing EL 25 Top of	Casing EL -161 BTM	Including Drive Ring 186 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 4 Piece 1	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO NO W' BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO VES Oscillator Ring Attached onTop	Casing Detail Square Square Square Osc Ring Top of Casing Detail	Detail Drive Ring w' Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 116,500.69 116,500.61 104,850.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53	EL 30 Drill Pad EL	25 Top of Casing EL	-161 BTM Casing EL	Including Drive Ring 186 Casing LF Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 4 Piece 1	12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO NO W' BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO VES Oscillator Ring Attached onTop	Casing Detail Square Square Square Osc Ring Top of Casing Detail	Detail Drive Ring w' Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 116,500.69 116,500.61 104,850.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53	EL 30 Drill Pad EL	25 Top of Casing EL	-161 BTM Casing EL	Including Drive Ring 186 Casing LF Including Drive Ring
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 4 Piece 1	12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness	Or Permanent Permanent Permanent Permanent Structural Perm Or Perm Casing Permanent	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5	W Teeth Attach On <u>7" Centers</u> 2" Thick x 36" tall (Grade 50) NO NO NO NO SO BTM Drive Ring W Teeth Attach On <u>7" Centers</u> 2" Thick x 36" tall (Grade 50)	Attached onTop NO NO VES Oscillator Ring Attached onTop	Casing Detail Square Square Square Osc Ring Top of Casing Detail	Detail Drive Ring w' Teeth Beveled Beveled Beveled Beveled	Weight (lbs) 116,500.69 116,500.61 104,850.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53	EL 30 Drill Pad EL	Casing EL 25 Top of Casing EL 25 Top of	Casing EL -161 BTM Casing EL -13.5 BTM	Including Drive Ring 186 Casing LF Including Drive Ring 38.5 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 6A (Trestle) Piece 1 Totals Piece 6B (Trestle)	12.234 12.234 12.234 12.234 12.234 0D 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing Permanent Structural Perm Or Permanent	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5 38.5 Length (ft) Including Drive Ring	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO STM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO NO YES Oscillator Ring Attached onTop NO	Casing Detail Square Square Osc Ring Top of Casing Detail Square Top of Casing Detail	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Brooked Detail Drive Ring w/ Teeth BTM Casing Detail	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53 Casing Weight (lbs) Weight (lbs)	EL 30 Drill Pad EL 30	Casing EL 25 Top of Casing EL 25 Top of	Casing EL -161 BTM Casing EL -13.5 BTM	Including Drive Ring 186 Casing LF Including Drive Ring 38.5
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 6A (Trestle) Piece 1 Totals	12.234 12.234 12.234 12.234 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness 1.5 Wall	Or Permanent Permanent Permanent Permanent Permanent Or Perm Casing Permanent Structural Perm Or	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5 38.5 Length (ft)	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO NO 2" Thick x 36" tall (Grade 50) 2" Thick x 36" tall (Grade 50) BTM Drive Ring W/ Teeth Attach On	Attached onTop NO NO VES Oscillator Ring Attached onTop NO	Casing Detail Square Square Square Osc Ring Top of Casing Detail Square Top of	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Broked Drive Ring w/ Teeth	Weight (lbs) 116,500.69 116,500.69 116,500.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53 89,705.53 Casing	EL 30 Drill Pad EL 30 Drill Pad	Casing EL 25 Top of Casing EL 25 Top of	Casing EL -161 BTM Casing EL -13.5 BTM	Including Drive Ring 186 Casing LF Including Drive Ring 38.5 Casing LF
Piece 1 Piece 2 Piece 3 Piece 4 Totals Piece 6A (Trestle) Piece 1 Totals Piece 6B (Trestle)	12.234 12.234 12.234 12.234 12.234 0D 12.234	Thickness 1.5 1.5 1.5 1.5 Wall Thickness Wall Thickness	Or Perm Casing Permanent Permanent Permanent Structural Perm Or Perm Casing Permanent Structural Perm Or Permanent	Including Drive Ring 50 50 45 41 186 Length (ft) Including Drive Ring 38.5 38.5 Length (ft) Including Drive Ring	W Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) NO NO NO NO STM Drive Ring W/ Teeth Attach On 7" Centers 2" Thick x 36" tall (Grade 50) BTM Drive Ring W/ Teeth Attach On 7" Centers	Attached onTop NO NO NO YES Oscillator Ring Attached onTop NO	Casing Detail Square Square Osc Ring Top of Casing Detail Square Top of Casing Detail	Detail Drive Ring w/ Teeth Beveled Beveled Beveled Beveled Brooked Detail Drive Ring w/ Teeth BTM Casing Detail	Weight (lbs) 116,500.69 116,500.69 104,850.62 95,530.56 433,382.56 Casing Weight (lbs) 89,705.53 Casing Weight (lbs) Weight (lbs)	EL 30 Drill Pad EL 30 Drill Pad	Casing EL 25 Top of Casing EL 25 Top of	Casing EL -161 BTM Casing EL -13.5 BTM	Including Drive Ring 186 Casing LF Including Drive Ring 38.5 Casing LF

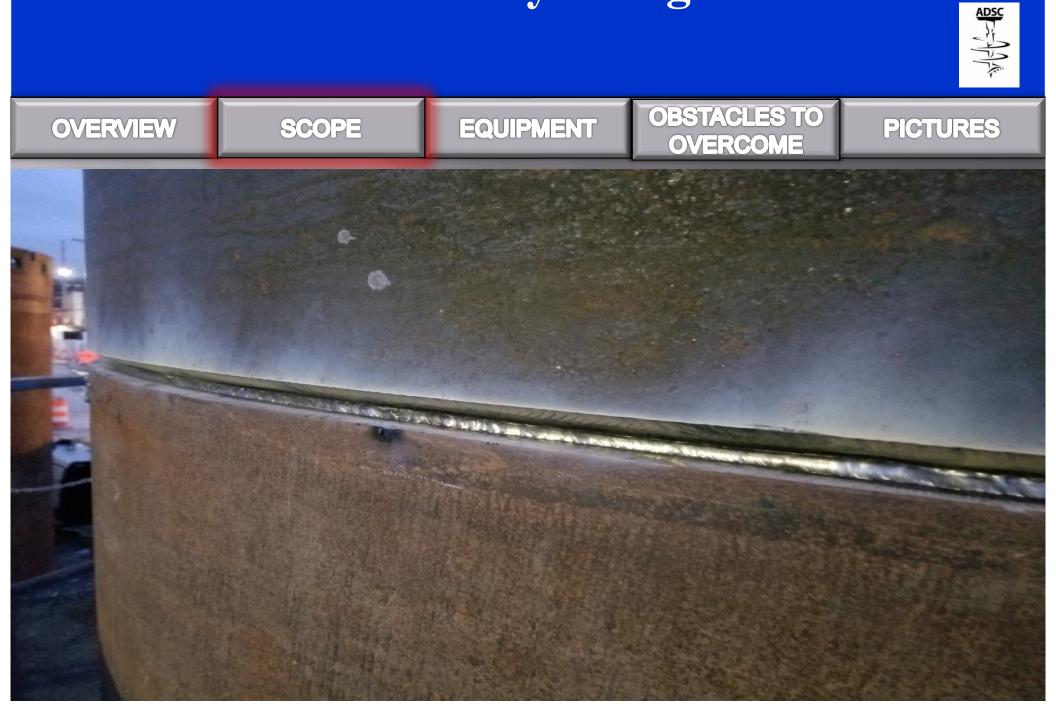






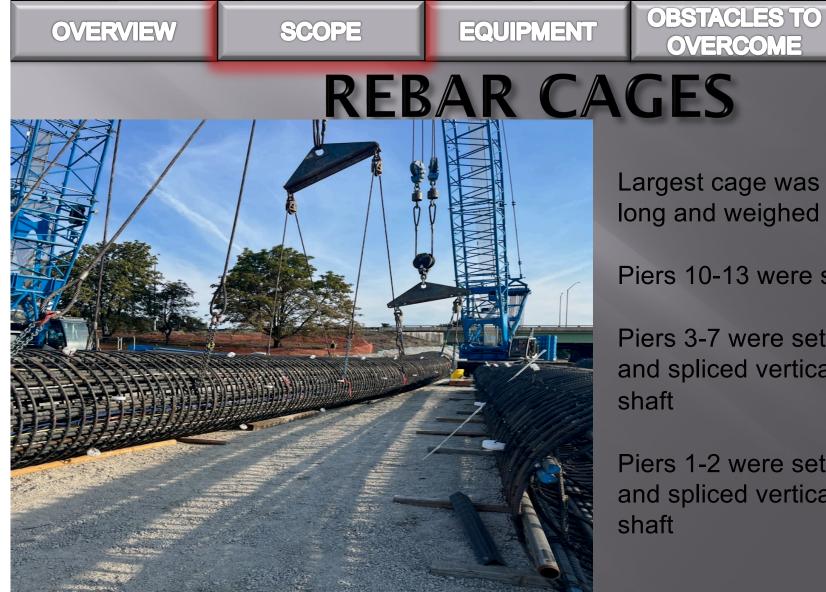








PICTURES



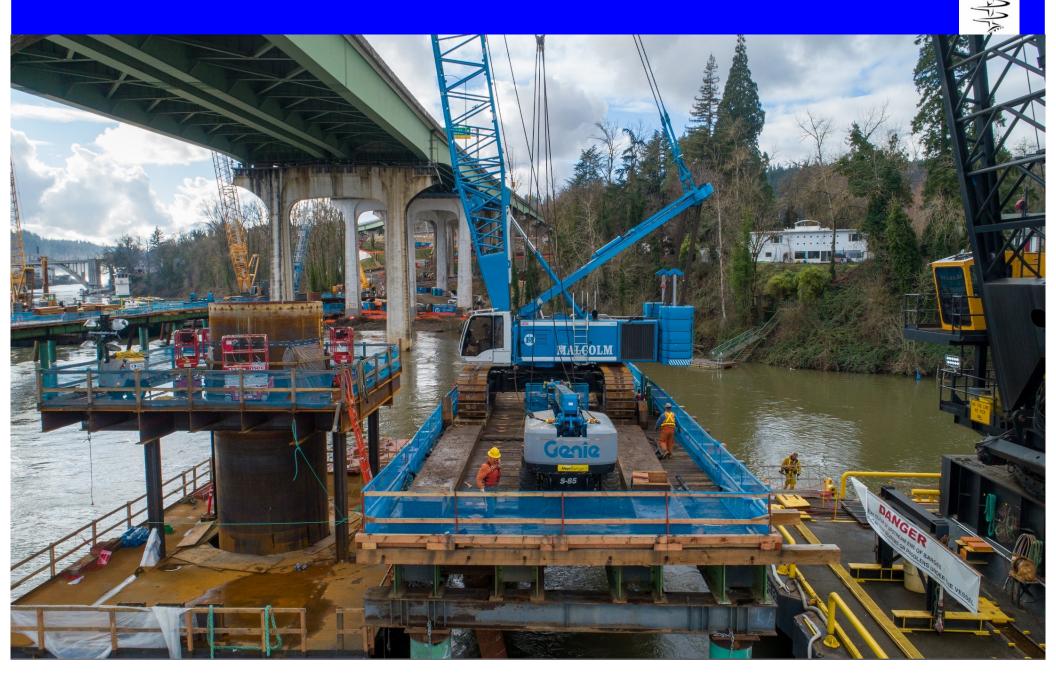
Largest cage was 11' OD x 260' long and weighed almost 300K

Piers 10-13 were set in one piece

Piers 3-7 were set in two pieces and spliced vertically over the

Piers 1-2 were set in three pieces and spliced vertically over the

ADSC



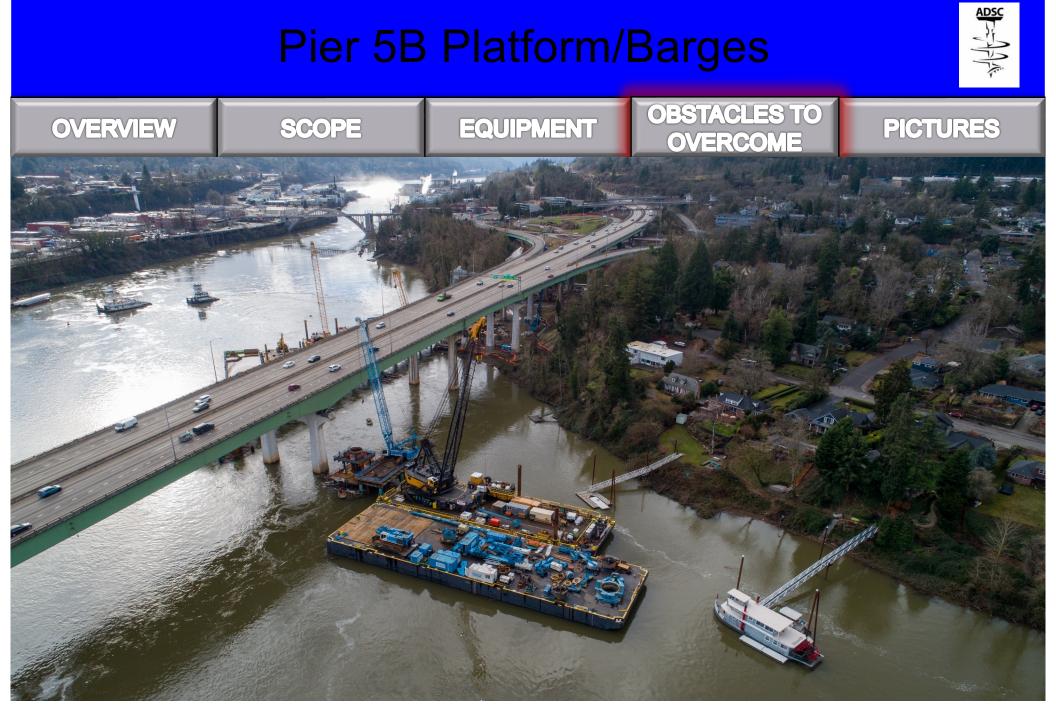




OBSTACLES TO OVERCOME

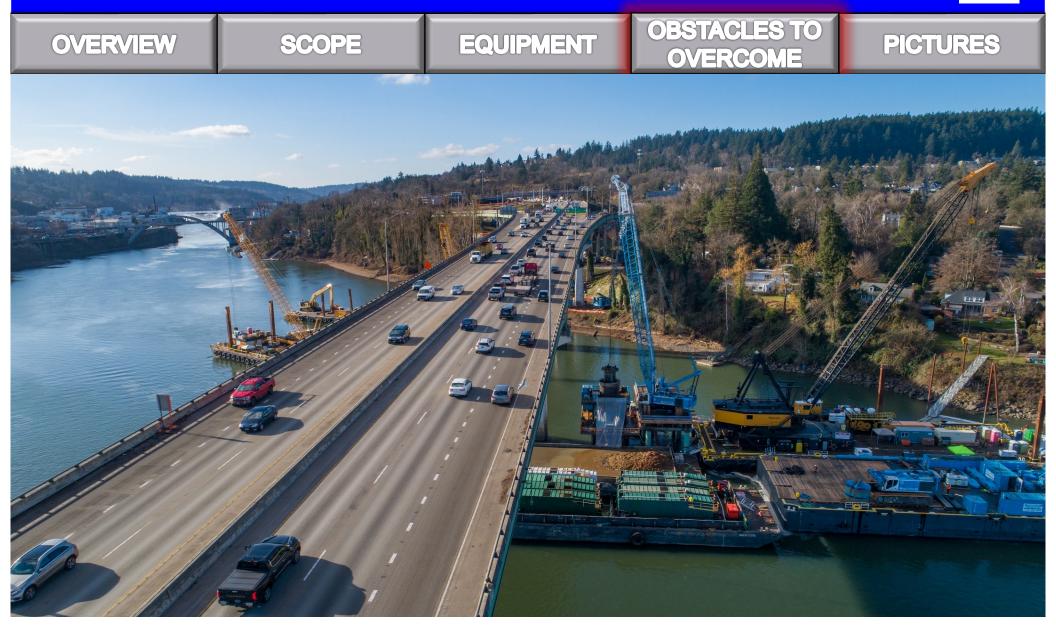
- Working Over Water
 Working Near Existing Structures
 Getting Equip From Shaft to Shaft on Barges
 Shaft Obstructions
- 4. Shaft Obstructions

Abernethy Bridge Pier 5B Platform/Barges

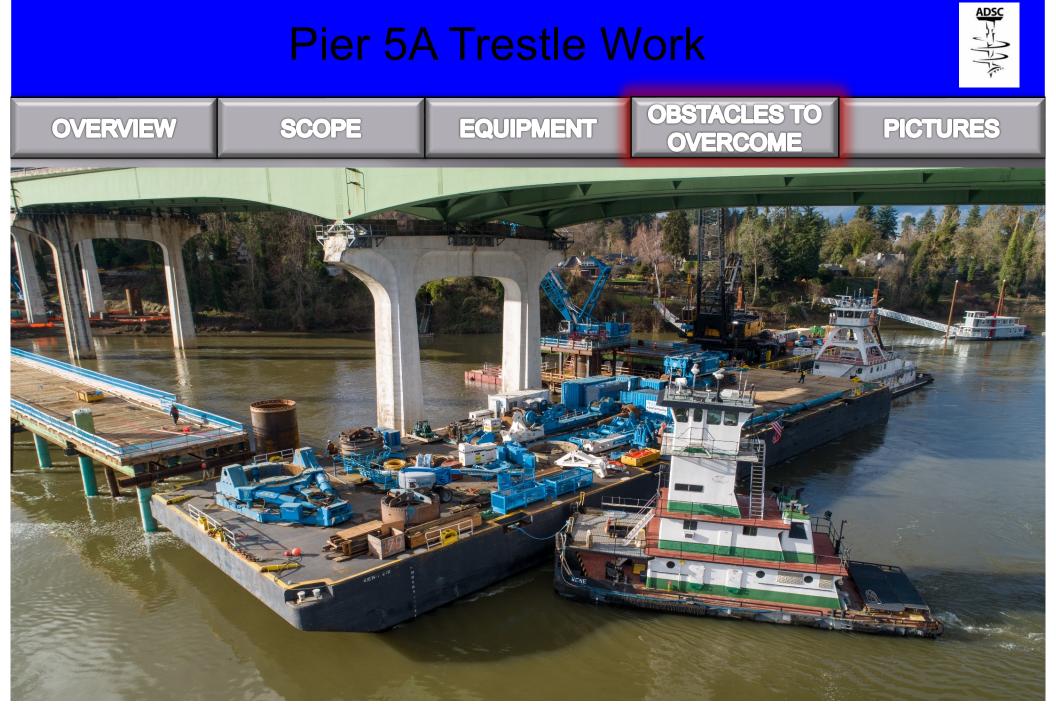


Abernethy Bridge Pier 5B Platform/Barge Work



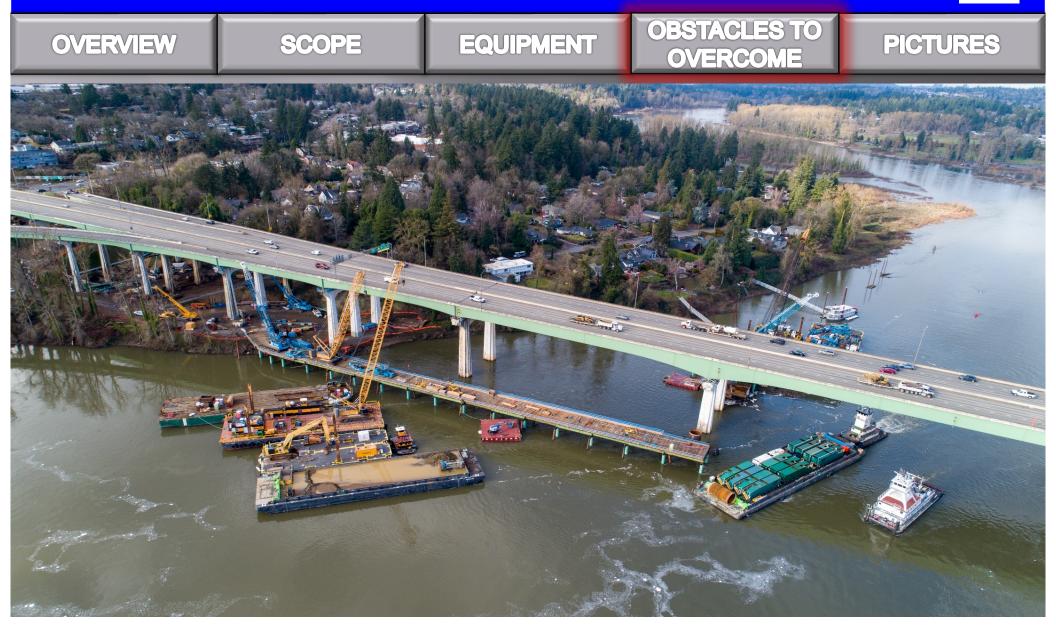


Abernethy Bridge Pier 5A Trestle Work



Abernethy Bridge Pier 5A Trestle Work



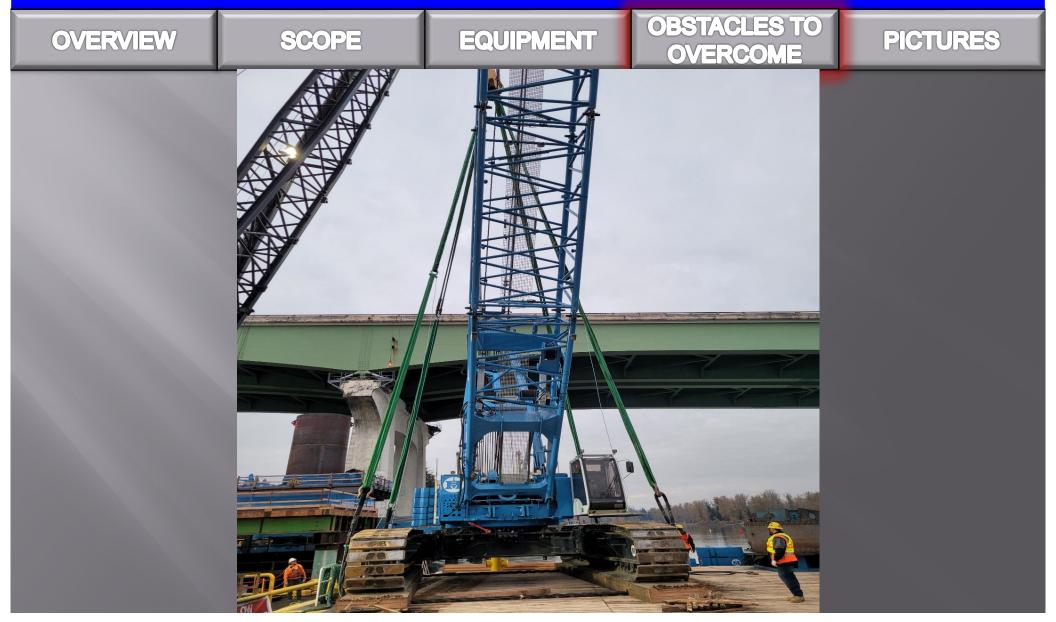




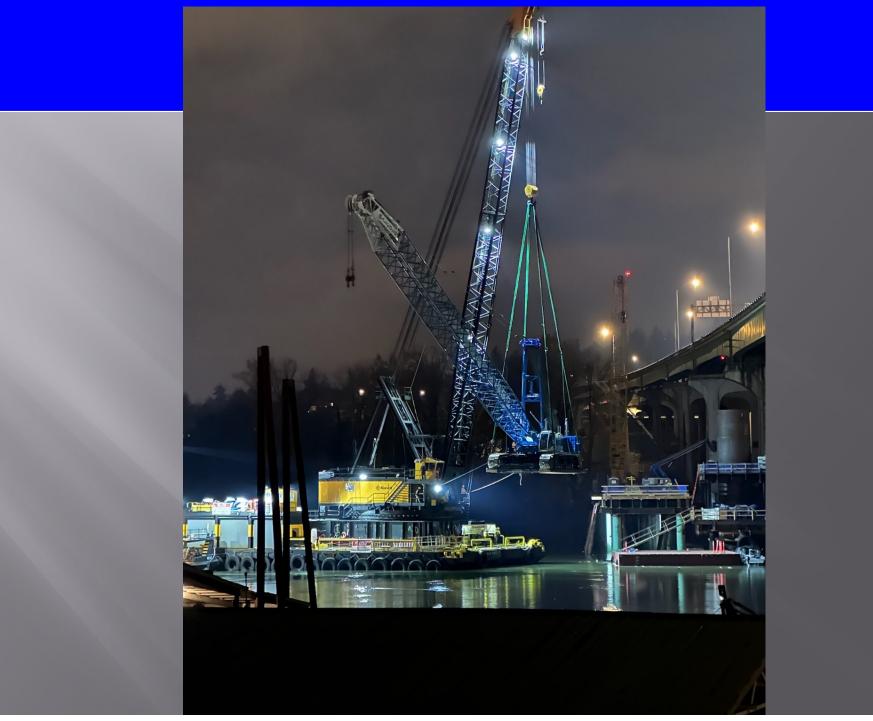


Moving Equip From Barge to Trestle & Platforms

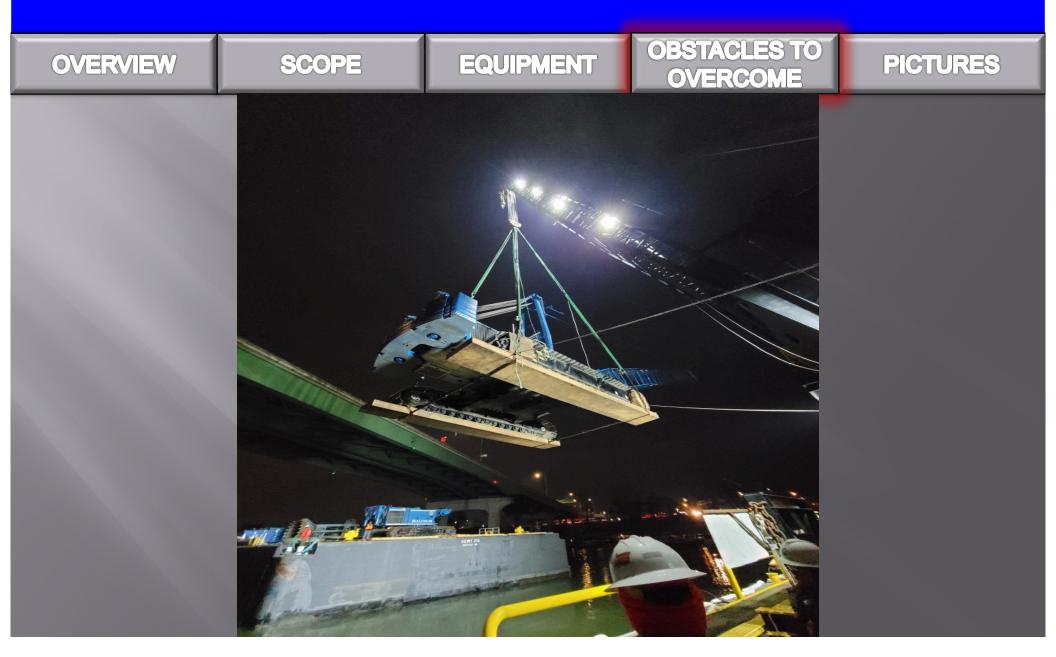




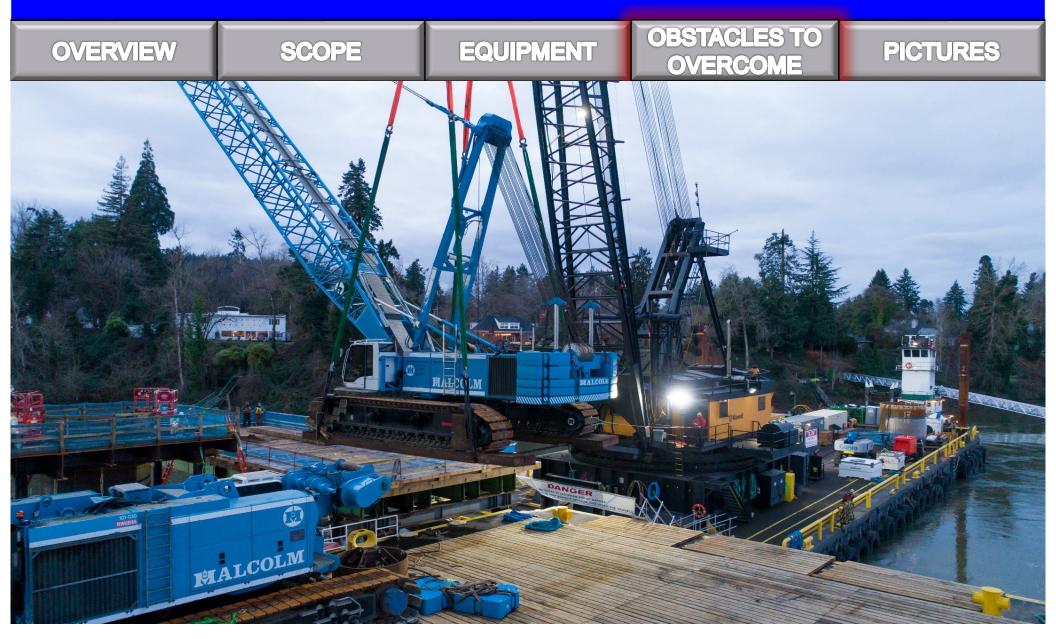
Moving Equip From Barge to Trestle & Platforms



Abernethy Bridge Moving Equip From Barge to Trestle & Platforms



Moving Equip From Barge to Trestle & Platforms

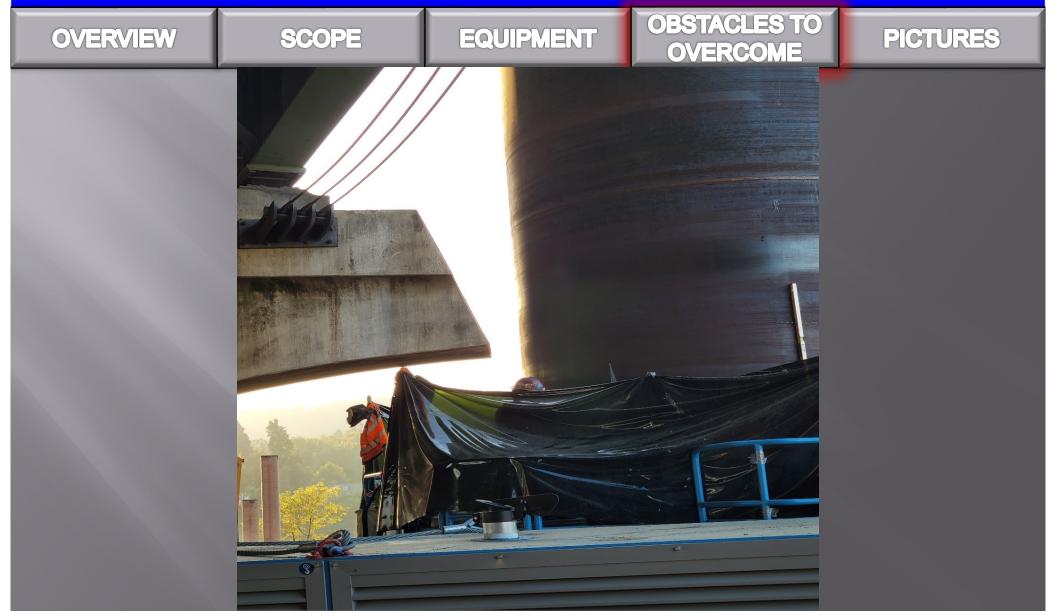




Moving Equip From Barge to Trestle & Platforms

Working Near Existing Structures





THE FALLOWING



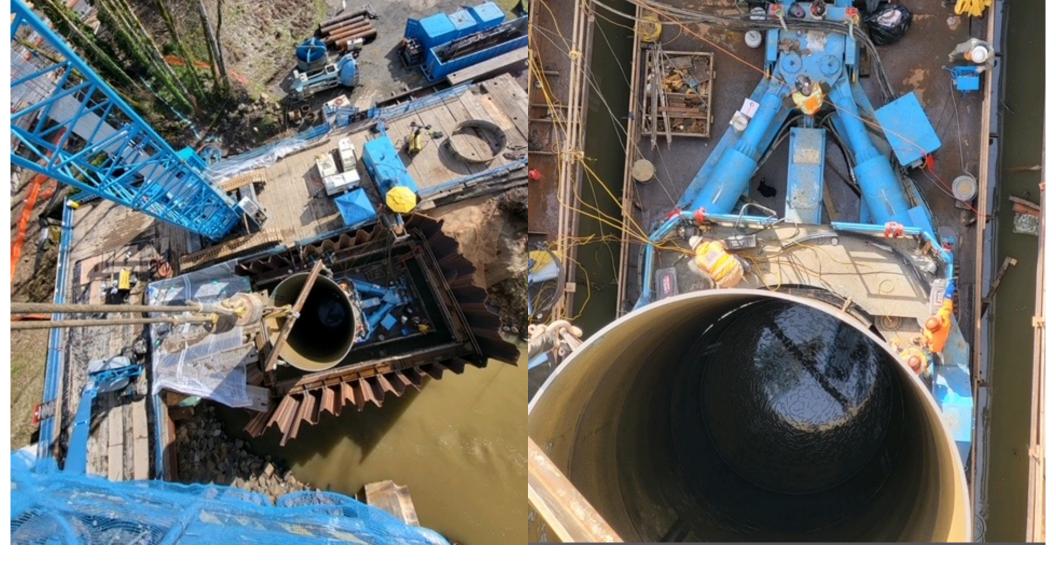




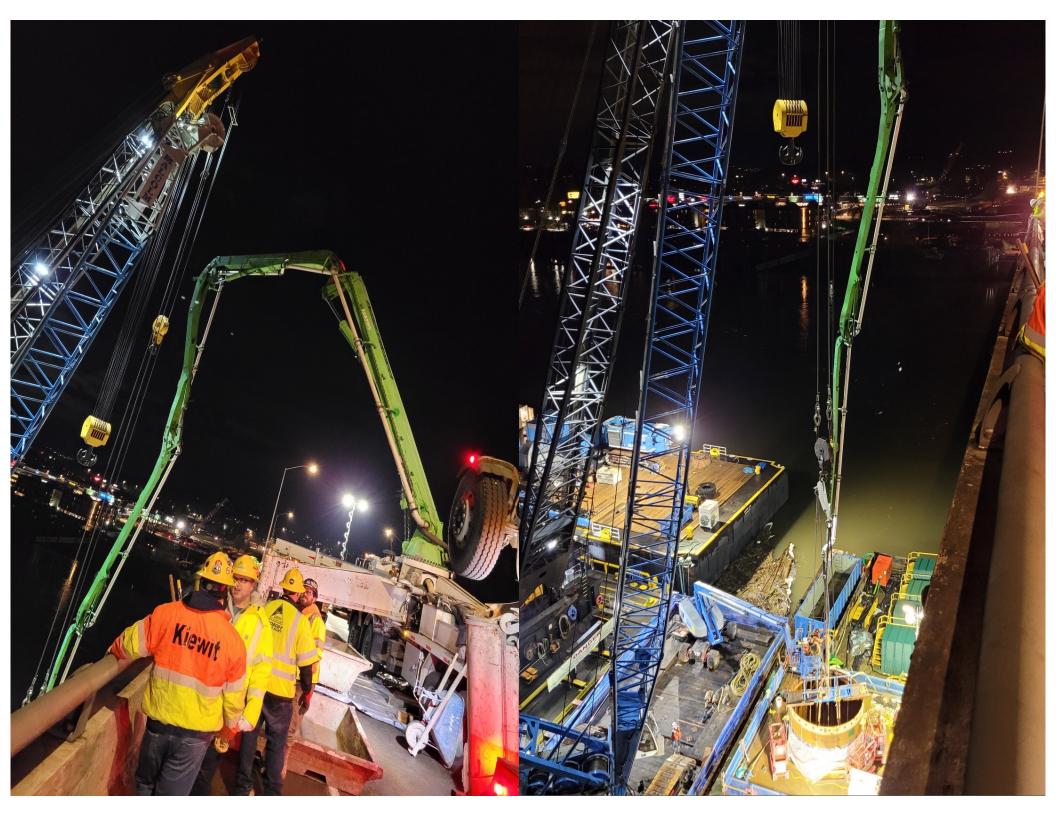
Working Inside Cofferdam at Pier 3A



Working Inside Cofferdam at Pier 3A







Stee Pile Obstruction Pier 1B Encountered at 180' BGS

ALCOL

Steel Pile Obstruction Pier 2A Encountered at 200' BGS





ADSC



VIDEOS

https://www.youtube.com/watch?v=QH1wwLxGrIs

https://www.youtube.com/watch?v=AXhXwE5Cabl



OVERVIEW SCOPE DESIGN BUILD EQUIPMENT PICTURES	OVERVIEW	SCOPE	DESIGN BUILD	EQUIPMENT	PICTURES
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QUESTIONS?